

ENGINEERING CHANGE NOTICE

Date: 98.12.15	ECN #: 138	
Project No.: P332	Created By: DS	Checked By: KE
Project Name: HELIDYNE LANDING GEAR	Approved By: (proj. manager) DS	Approved By: (management if req'd) N/A

Description of Change:

THE PURPOSE OF THIS ECN IS TO RELEASE DETAIL DWGS FOR THE HELIDYNE LANDING GEAR:

D2720 REV. B } UPDATES WERE REQUIRED TO ADD DOUBLERS TO
 D2715 REV. B } THE WEB FOR BENDING AND TO CHANGE TO
 D2838 REV. A } A LOWER PROFILE CLAMP ON AFT
 D2717 REV. B } CROSSTUBE

D205-S96-001 REV. D TO D205-S96-015 REV. D

D412-652 REV. B } UPDATED FOR NEW CLAMP ON
 MMS- D412-652 REV. B } AFT CROSSTUBE AND HIGHER
 AFT CROSSTUBE

NOTE THAT D205-S96 REV. C WAS SPLIT INTO SEPARATE DWGS TO MAKE UPDATES EASIER

Notification/Acceptance	Affected ✓	Authorization
QA	✓	
Production	✓	
Planning	✓	
Marketing	✓	

Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue File	✓		DS	98.12.16	98.12.16 DS/CS
Update Pink File		✓			
Update D-Part Master Binder	✓		DS	98.12.16	98.12.15 DS
Update Grey Project Binder	✓		DS	98.12.16	98.12.15 DS
Update DEO Binder		✓			
Update Master Document List		✓			
Update Drawing Approval Record		✓			
Notify TCA of Change		✓			
Notify FAA of Change		✓			

Notes:

- THE ABOVE DWGS WERE USED TO MANUFACTURE HELIDYNE'S LAST ORDER SHIPPED 98.12.14
- NOTE THAT D2715 / D2838 WERE LENGTHENED TO ELIMINATE MINOR DEFORMATION OFF THE ROLLERS → ∴ NEED LONGER EXTRUSION AND MODIFICATION TO DOUBLER DRILL JIG BEFORE SHIPPING NEXT ORDER. (THIS WILL AFFECT DELIVERY TIME)
- IPP'S SHOULD REF. CORRECT DWG REVISION BUT THIS SHOULD BE CHECKED